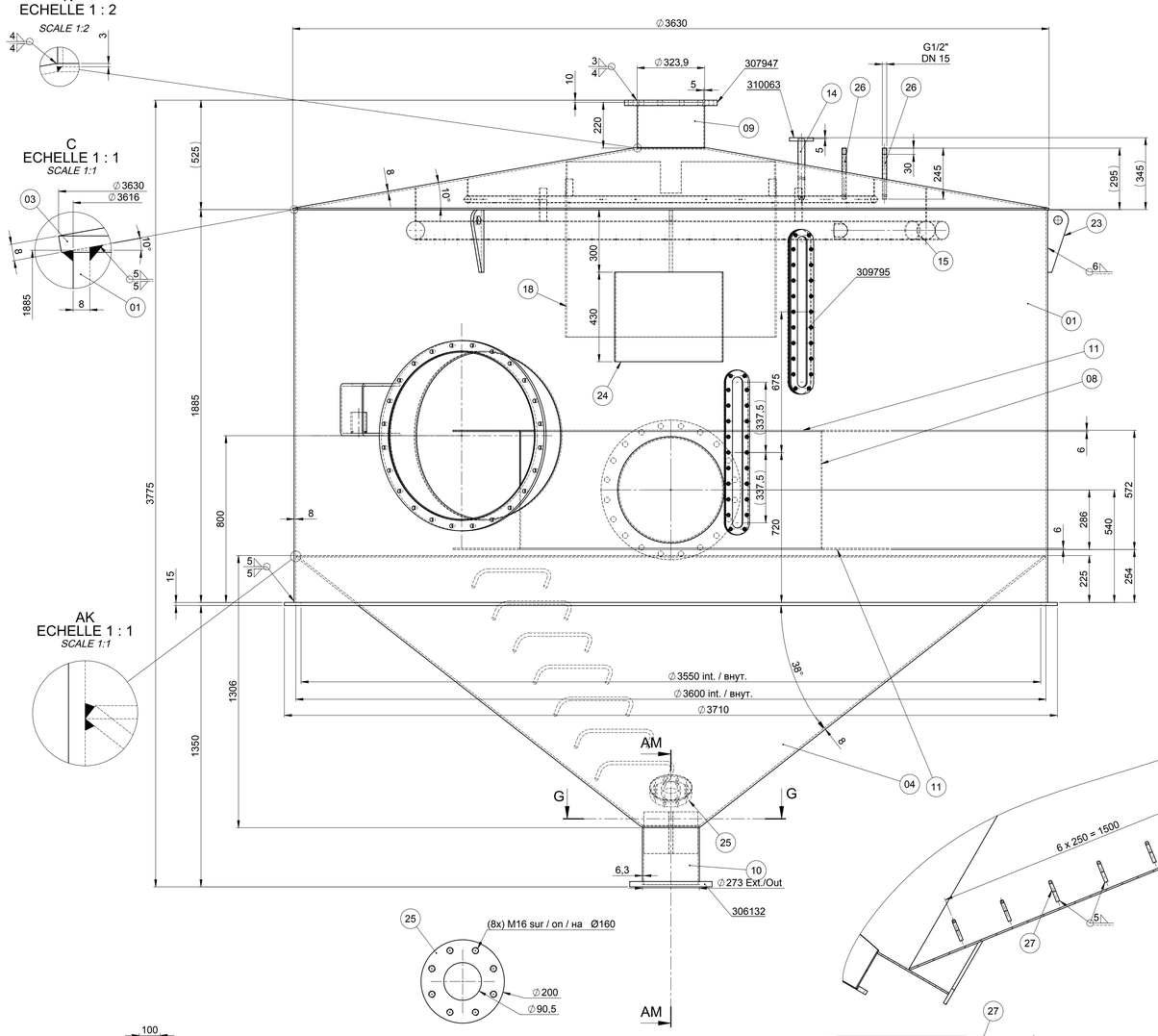
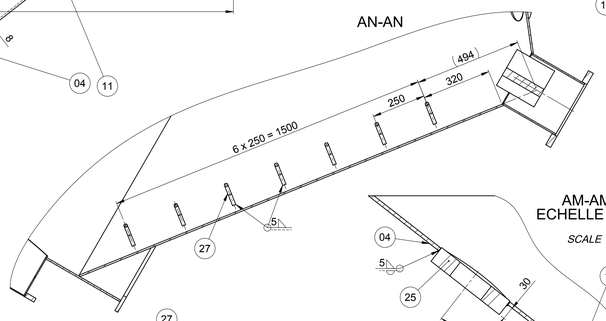
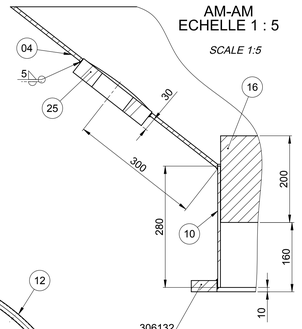
K
ECHELLE 1 : 2
SCALE 1:2

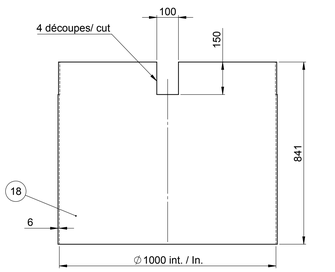
C
ECHELLE 1 : 1
SCALE 1:1

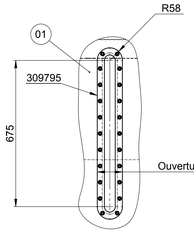
AK
ECHELLE 1 : 1
SCALE 1:1

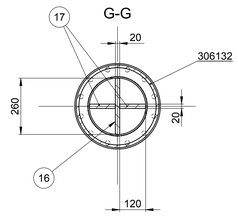


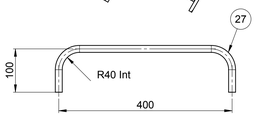


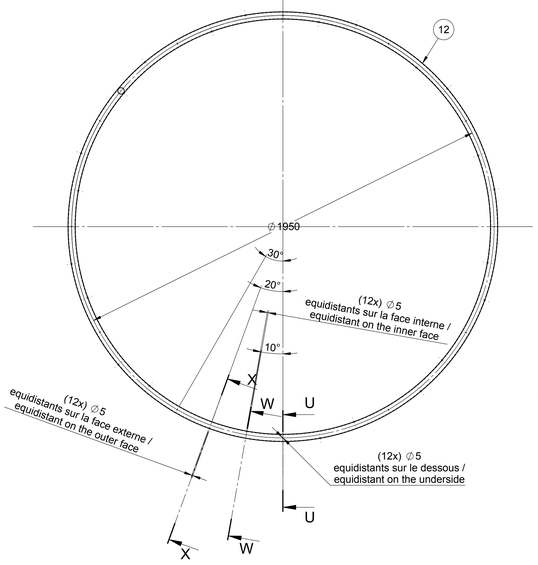


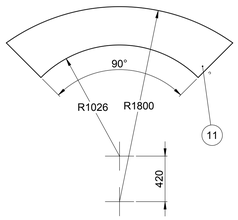






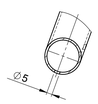






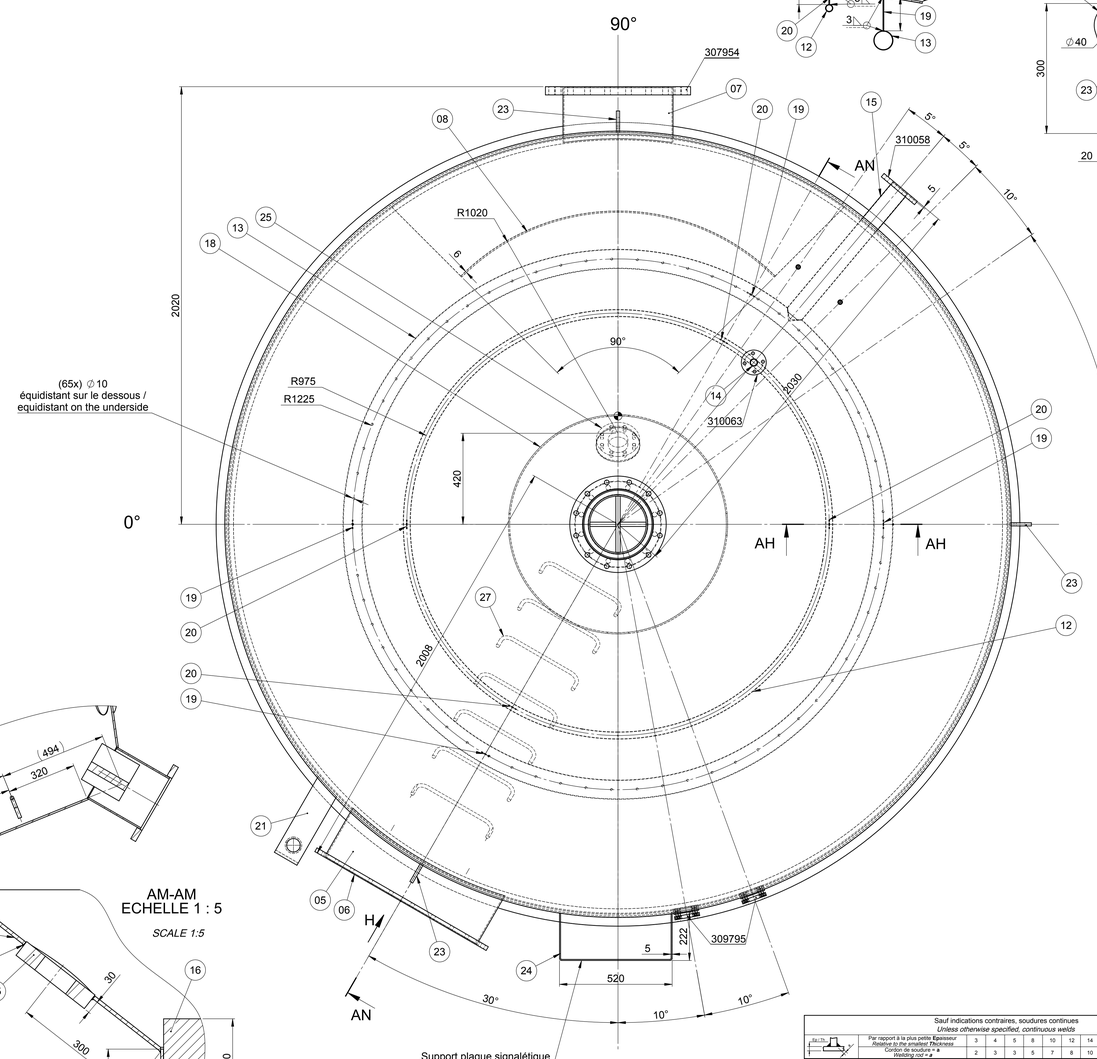
W-W
ECHELLE 1 : 2
SCALE 1:2

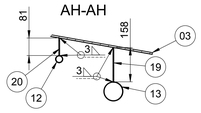
X-X
ECHELLE 1 : 2
SCALE 1:2

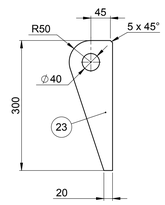


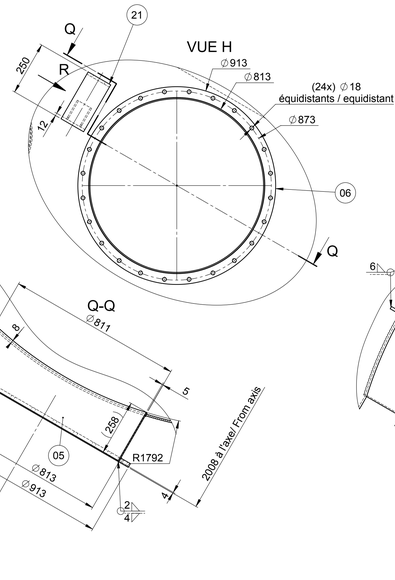
U-U
ECHELLE 1 : 2
SCALE 1:2

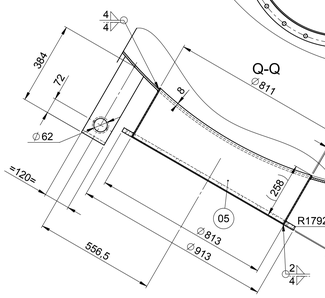
VUE DE DESSUS
TOP VIEW

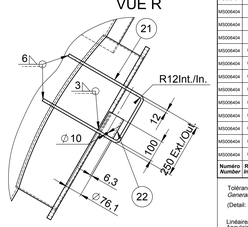












Sauf indications contraires, soudures continues *Unless otherwise specified, continuous welds*														**ISO 2553 - ISO 4063**		
Par rapport à la plus petite Epaisseur *Relative to the smallest Thickness*			3	4	5	8	10	12	14	15	16	18	20	25
Cordon de soudure / ▸ a *Welding cod / ▸ a*			2	3	3	5	7	8	10	10	10	12	14	14
307954		BRIDE DN 500 PN10 T.01A,1.4307	*FLANGE DN 500 PN10 T.01A*							1.4307 - X2CrNi18-9		1	40.48	
306132		BRIDE DN 250 PN10 T.01A,1.4307	*FLANGE DN 250 PN10 T.01A*							1.4307 - X2CrNi18-9		1	11.90	
306766		HUBLOT RECTANGULAIRE 719 x 116								1.4404 (X2CrNiMo17-12-2)		2	20.58	
310063		BRIDE DN 25 PN16 T.01A,1.4307	*FLANGE DN 25 PN16 T.01A*							1.4307 - X2CrNi18-9		1	1.12	
310058		BRIDE DN 80 PN10 T.01A,1.4307	*FLANGE DN 80 PN10 T.01A*							1.4307 - X2CrNi18-9		1	3.63	
307947		BRIDE DN 300 PN10 T.01A,1.4307	*FLANGE DN 300 PN10 T.01A*							1.4307 - X2CrNi18-9		1	13.71	
M00064c4	27	ROND Ø16	*ROUND Ø16*							1.4307 - X2CrNi18-9		7	0.88	
M00064c4	26	TUBE Ø60.3 x 3.2	*PIPE*							1.4307 - X2CrNi18-9		2	0.35	
M00064c4	25	BRIDE Ø200/Ø90.5 x 40	*FLANGE / ФЛАНЕЦ*							1.4307 (X2CrNi18-9)		1	7.59	
M00064c4	24	PLAQUE EP.5	*SHEET STEEL*							1.4301 - X5CrNi18-10		1	16.02	
M00064c4	23	OREILLE DE LEVAGE 15 x 100 x 300	*LIFTING LUG*							1.4301 - X5CrNi18-10		3	2.19	
M00064c4	22	TUBE Ø76.10 x 6.30	*PIPE*							1.4307 (X2CrNi18-9)		1	1.08	
M00064c4	21	PLAT 120 x 12	*FLAT BAR*							1.4301 - X5CrNi18-10		1	10.85	
M00064c4	20	PLAT 40 x 4	*FLAT BAR*							1.4301 - X5CrNi18-10		4	0.10	
M00064c4	19	PLAT 40 x 4	*FLAT BAR*							1.4301 - X5CrNi18-10		4	0.20	
M00064c4	18	VIROLE EP.8	*SHELL*							1.4307 (X2CrNi18-9)		1	123.14	
M00064c4	17	PLAQUE 200*120*20	*SHEET STEEL*							1.4301 - X5CrNi18-10		2	3.79	
M00064c4	16	PLAQUE 260*200*20*	*SHEET STEEL*							1.4301 - X5CrNi18-10		1	8.20	
M00064c4	15	TUBE Ø88.90 x 2	*PIPE / труба*							1.4307 (X2CrNi18-9)		1	3.32	
M00064c4	14	TUBE Ø33.70 x 2	*PIPE*							1.4307 (X2CrNi18-9)		1	0.44	
M00064c4	13	TUBE Ø88.90 x 2	*PIPE*							1.4307 (X2CrNi18-9)		1	33.04	
M00064c4	12	TUBE Ø33.70 x 2 x 7225	*PIPE*							1.4307 (X2CrNi18-9)		1	9.62	
M00064c4	11	PLAQUE 6 x 1800 x 2091	*SHEET STEEL*							1.4301 - X5CrNi18-10		2	35.16	
M00064c4	10	TUBE Ø323.9 x 6.30	*PIPE*							1.4307 (X2CrNi18-9)		1	11.68	
M00064c4	09	TUBE Ø323.9 x 5	*PIPE*							1.4307 (X2CrNi18-9)		1	8.71	
M00064c4	08	TOLE EP.6	*SHEET STEEL*							1.4301 - X5CrNi18-10		1	42.65	
M00064c4	07	VIROLE EP.5	*SHELL*							1.4307 (X2CrNi18-9)		1	15.23	
M00064c4	06	BRIDE Ø913/Ø813*20	*FLANGE*							1.4307 - X2CrNi18-9		1	20.45	
M00064c4	05	VIROLE EP.8	*SHELL*							1.4307 (X2CrNi18-9)		1	23.49	
M00064c4	04	TRONC DE CONE EP.8	*TRUNCATED CONE*							1.4301 - X5CrNi18-10		1	807.38	
M00064c4	03	TRONC DE CONE EP.8	*TRUNCATED CONE*							1.4301 - X5CrNi18-10		1	658.22	
M00064c4	02	COURONNE Ø3710/3550*15	*RING*							1.4301 - X5CrNi18-10		1	108.11	
M00064c4	01	VIROLE EP.8	*SHELL*							1.4301 - X5CrNi18-10		1	1292.82	

Numéro / *Number*	Rep. / *Index*	Description FR	*Description EN*	Matière / *Material*	Qté / *Qty*	Masse/ *Weight*

Tolérances générales et représentation symbolique des soudures/
General tolerances and symbolic representation of welds
(Detail: SE00001)

Usinage/ *Machining* — Construction soudée/ *Welded constructions*
Linéaire/ *Lineal* : m ISO 2768-1 — B ISO 13920
Angulaire/ *Angular* : m ISO 2768-1 — B ISO 13920
Géométrique/ *Geometrical* : K ISO 2768-2 — F ISO 13920

État de surface/ *State surface* :
Matière / *Material* :
Masse/*Weight* : 3400.63 kg
Convention Maguin pour cotation de pli/ *Maguin instructions for fold measures* :

Date (dd/mm/yyyy)	Visa/Stamp	Modifications	Rév
02/12/2020	DD	Première diffusion / *First issue*	A

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Vérifié / *Check* : DD 02/12/2020 (dd/mm/yyyy)
Créé / *Issued* : VB 24/11/2020 (dd/mm/yyyy)
Cotes en millimètres/ *Sizes in millimeters*

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